



# Ultrabond G21®

## Premium Two-Part Urethane Flooring Adhesive



### DESCRIPTION

*Ultrabond G21* is a two-part reactive adhesive with low volatile organic compounds (VOCs), designed for extreme indoor and outdoor flooring installations. This adhesive aggressively adheres all types of floor coverings to properly prepared metal, asphalt pavement and many other difficult-to-bond-to substrates. It is recommended for the installation of homogenous PVC, solid vinyl tile and planks, rubber sheet flooring, rubber tile (including radial rubber tile), rubber stair treads, wood parquet floors, vinyl composition tile (VCT), artificial-grass indoor and outdoor carpet, linoleum, mineral fibrous felt-backed sheet goods, carpet, and all types of cork flooring and underlayments.

### FEATURES AND BENEFITS

- Excellent for occupied areas (such as hospitals and schools)
- Outstanding adhesion in areas with extra heavy traffic and rolling loads (such as wheelchairs and carts)
- Excellent for freezer and surface water-spray areas (such as produce departments in grocery stores)

### INDUSTRY STANDARDS AND APPROVALS

- RFCI IP #1 – Recommended Installation Practice for Homogeneous Sheet Flooring, Fully Adhered
- RFCI IP #2 – Recommended Installation Practice for Vinyl Composition Tile (VCT)
- RFCI's Recommended Work Practices for Removal of Resilient Floor Coverings

### LEED (Version 3.0) Points Contribution

### LEED Points

MR Credit 5, Regional Materials\* .....Up to 2 points  
 IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants ..... 1 point

*\* Using this MAPEI product may help contribute to LEED certification of projects in the categories shown above. Points are awarded based on contributions of all project materials.*

### WHERE TO USE

- Interior and exterior residential (rental apartments, condominiums, etc.)
- Interior and exterior commercial (office buildings, cafeterias)
- Interior and exterior heavy commercial (shopping malls, grocery stores, department stores)
- Interior and exterior institutional (hospitals, schools, universities, libraries, government buildings)

### LIMITATIONS

- Do not install over any substrates containing asbestos.
- Do not install when the moisture vapor emission rate (MVER) exceeds 5 lbs. per 1,000 sq. ft. (2.27 kg per 92,9 m<sup>2</sup>) per 24 hours, when using the anhydrous calcium chloride test (ASTM F1869).
- Do not install with relative humidity of concrete slabs exceeds 75% (ASTM F2170).
- Use only when the substrate temperature is between 50°F and 90°F (10°C and 32°C), and when the ambient relative humidity is below 65%.



## SUITABLE SUBSTRATES

- Exterior-grade plywood, Group 1, CC type
- Other approved wood underlayments (per manufacturer recommendations)
- Concrete and properly prepared cement terrazzo
- Cement-based self-leveling underlayments and patching compounds
- Embossing levelers applied over existing, properly prepared and fully bonded ceramic tile
- A single layer of properly prepared, fully bonded VCT
- Properly prepared and primed gypsum underlayments that meet the requirements for compressive strength according to ASTM F2419
- Asphaltic surfaces that are sound and free from contamination

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

## SURFACE PREPARATION

- All substrates must be structurally sound, dry, solid and stable.
- Substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, old adhesive residues, and any other substance or condition that may prevent or reduce adhesion. All surfaces must be level, even, flat and smooth.
- Concrete and cement-based underlayments and patches must be fully cured and free of any hydrostatic and/or moisture problems.
- Use anhydrous calcium chloride tests to determine MVER according to ASTM F1869.
- Concrete slabs exceeding 5 lbs. (2,27 kg) in MVER should be treated with a moisture vapor reduction product. Refer to Technical Data Sheets at [www.mapei.com](http://www.mapei.com) for information on these products.
- Use a moisture meter to check the relative humidity of the flooring, substrate surface and general jobsite area. Follow the flooring manufacturer's guidelines.
- Refer to MAPEI's "Surface Preparation Requirements" document for floor-covering installation systems at [www.mapei.com](http://www.mapei.com).

## MIXING

- Wear rubber gloves and avoid skin contact during mixing, application and cleaning.
- Parts A and B are packaged to exact quantity ratios for maximum performance.
- Protect flooring from adhesive spills.
- Pour all material out of the Part B (liquid) container into Part A (paste). Place the cap back on the Part B

container and turn the container upside-down to ensure that all remaining material drains into the cap. Pour the remaining material into Part A. Always mix complete units. Do not add other materials to this mixture.

- Use a low-speed mixer to ensure that the material is mixed thoroughly to a smooth, homogenous paste consistency (generally within 3 minutes). Do not allow the mixed product to sit in the container. Immediately after mixing, apply the adhesive to the substrate.
- Wash all tools with mineral spirits immediately after mixing. Once cured, *Ultrabond G21* can be removed only by mechanical means.

Note: Choose all appropriate safety equipment before use. Refer to the Safety Data Sheet for more information.

## PRODUCT APPLICATION

1. Use a typical notched trowel (see "Product Performance Properties" section) and consult the floor-covering manufacturer's recommendation regarding the proper trowel to use, ensuring 100% coverage of the flooring material's backing.
2. Do not spread more adhesive than can be covered with floor covering within 40 minutes. After spreading the adhesive, immediately install the flooring material into the adhesive while it is still fresh. Periodically lift the material to confirm proper adhesive transfer to the backing.  
  
Note: The floor temperature directly affects setting time. The warmer it gets, the faster it sets; the cooler it gets, the slower it sets.
3. Roll the flooring surface across the width and length with the manufacturer's recommended roller to break down adhesive ridges and to ensure complete removal of trapped air. Pull (rather than push) the roller, so that footprints are not left on the floor.
4. Complete the installation per the flooring manufacturer's instructions.
5. Because the initial grab of *Ultrabond G21* is low, it is sometimes necessary to apply weights, particularly at the seams, to maintain contact until the adhesive sets.

## CLEANUP

While the adhesive is still fresh, promptly use mineral spirits to clean adhesive smudges from the flooring material's surface and the tools. Once cured, the adhesive can only be removed by mechanical means.

## PROTECTION

Do not walk on the flooring until 12 hours after the installation. If walking on the floor is necessary before this time, lay plywood boards across the floor to disperse the load. Movement of the flooring while the adhesive is setting may affect the bond. Do not allow heavy traffic until 36 hours after the installation.

## Product Performance Properties

Laboratory Tests	Results
Polymer type	Epoxy modified polyurethane
Percent solids	90% to 100%
VOCs (Rule #1168 of California's SCAQMD)	36 g/L
Pot life	60 minutes
Trowelability	Light, easy
Density	11.1 +/- 0.8 lbs. per U.S. gal. (1,33 +/- 0,1 g per mL)
Consistency	Creamy
Color	Off-white
Shelf life	2 years when stored in original packaging at 73°F (23°C)
Storage conditions	40°F to 100°F (4°C to 38°C)
Flash point	
Part A	> 200°F (93°C)
Part B	> 200°F (93°C)
Protect from traffic	24 hours for light traffic, 72 hours for heavy traffic

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

## Application Table

Application Characteristics		
	Flash <sup>†</sup>	Working Time <sup>††</sup>
All flooring types	0 minutes	80 minutes

<sup>†</sup> Flash is the waiting time required before installing flooring.





<sup>††</sup> Working time is the window of time for the adhesive to accept flooring.

Note: Flash time and working times may vary based on temperature, humidity, substrate porosity, trowel size and jobsite conditions.

## Packaging

Product Code	Size
3090007	Kit: 2 U.S. gals. (7,57 L)

## Approximate Product Coverage\*

Flooring Type	Typical Trowel	Coverage*
Solid vinyl sheet, tile and plank; vinyl composition tile	1/32" x 1/16" x 1/32" (1 x 1,5 x 1 mm) 	185 to 245 sq. ft. per U.S. gal. (4,53 to 6,0 m <sup>2</sup> per L)
Rubber flooring, linoleum, cork flooring	1/16" x 1/16" x 1/16" (1,5 x 1,5 x 1,5 mm) 	125 to 185 sq. ft. per U.S. gal. (3,06 to 4,53 m <sup>2</sup> per L)
Wood parquet	1/8" x 1/8" x 1/8" (3 x 3 x 3 mm) 	40 to 50 sq. ft. per U.S. gal. (0,98 to 1,22 m <sup>2</sup> per L)
Rough-backed carpet, reground rubber flooring (sport floors)	3/32" x 3/32" x 3/32" (2,5 x 2,5 x 2,5 mm) 	60 to 80 sq. ft. per U.S. gal. (1,47 to 1,96 m <sup>2</sup> per L)

\* Trowel dimensions are depth/width/space. Coverages shown are for estimating purposes only. Actual jobsite coverages may vary according to substrate conditions, type of trowel used and setting practices.

# Ultrabond<sup>®</sup> G21



## RELATED DOCUMENTS

Reference Guide: Surface Preparation Requirements for floor-covering installation systems	RGF0409*
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\* At [www.mapei.com](http://www.mapei.com)

Refer to the SDS for specific data related to health and safety as well as product handling.

### LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at

[www.mapei.com](http://www.mapei.com). **ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.** Before using, the user must determine the suitability of our products for the intended use,

and the user alone assumes all risks and liability. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**

We proudly support the following industry organizations:



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#### Technical Services

1-800-992-6273 (U.S. and Puerto Rico)  
1-800-361-9309 (Canada)

#### Customer Service

1-800-42-MAPEI (1-800-426-2734)

#### Services in Mexico

0-1-800-MX-MAPEI (0-1-800-696-2734)

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For the most current **BEST-BACKED<sup>SM</sup>** product data and warranty information, visit [www.mapei.com](http://www.mapei.com).

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