

Guangdong Quality Supervision and Inspection Station for Ceramics

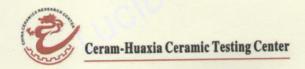
Inspection Report

No.: G10-WT88245E

Form	No.: QR-049-02				P	age 2	of 2	
No.	Test Items	Unit	Technical Requirem	ents	Test Re	esults	Decision	
		%	The deviation, of average size for of tile from the wasize Length The deviation, of	each vork ±0.5	0~+(0.08	Pass	
1	Size and difference	70	average size for of tile from the average of the 10 specimens	each rage ±0.4	-0.04~	+0.05	2000年	
		mm	Thickness		10.1~	10.4用	1	
2	Straightness of sides	%	±0.3		-0.07~	+0.09	Pass	
3	Rectangularity	%	±0.5	5		+0.06	Pass	
			Center curvature ±0.4		-0.04~	+0.06		
4	Surface flatness	%	Warpage ±0.4		-0.07~	+0.05	Pass	
			Edge curvature ±0.4		-0.08~	+0.06		
5	Surface quality	_	A minimum of 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of tiles.		Conformed		Pass	
6	Water absorption	%	Average maximum 0.5 Individual maximum 0.6		0.43 0.36~0.48		Pass	
7	Breaking strength	N	When the thickness ≥7.5mm, the mean value shall not be less than 1300		2342.5		Pass	
8	Modulus of rupture	MPa	Average minimum 35 Individual minimum 32		43.5 41.8~44.5		Pass	
9	Crazing resistance		No crazing or peeling on the glazed surface after the crazing test.		Conformed		Pass	
10	Resistance to staining		Minimum Class 3		Class 5		Pass	
11	Resistance to household chemicals and swimming pool salts		Minimum GB		Class GA		Pass	
12	Specular gloss	_			80~82		_	
13	Mohs' hardness	_	Report the test result after test		5			
14	Static coefficient of friction		Report the value after the test		Dry Wet	0.90	_	

Checked by : ZAZ

Tested by: 美始雄



LUCIDEON

No. 00006071

TEST REPORT

COMPANY NAME

CHINA STONE LTD.(HK)

REPORT OF TESTS ON

GLAZED PORCELAIN TILE MATT

CODE NO.

CECS001CEM, CECS002CEM, CECS003CEM, CECS004CEM,

CECS005CEM CS3611D, CS3612D, CS3613D, CS3614D

YOUR REFERENCE

TILE

SAMPLE NO.

201707085842

REPORT NO.

201707085842-1/1

DATE RECEIVED

2017-07-08

DATE OF TESTS

2017-07-08-07-10

DATE OF REPORT

2017-07-10



Test Specimens

2 Pieces of 600*300mm Tile

Accredited Test

DIN 51130: 2014

Results .

Reading	Operator 1-Inclined Platform Shod Results(°)	Operator 2-Inclined Platform Shod Results(°)	R Value	
1	6.0	6.1	R9	
2	6.1	6.1		
3	6.1	6.2	No	
Average	6			

Angle of Inclination Classification: R Value Category 6-10 Low R9

Very High

>10-19 Normal **R10** >19-27 Above Average **R11** >27-35 High **R12**

End of Test Report

Authorised Signatory

Kenthang

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R13

Emgil: huaxiatesting@163.com Add: No.42 Ceramics Exposition Road, Nanzhuang Town, Chancheng District, Foshan City, Guangdong, China Remarks: This report is invalid without signatures of the approver or without original special stamp of the test body, or if something has been altered. The results relate only to the samples tested unless otherwise stated. This report cannot be reproduced except in full, without the written approval of our laboratory. Any disagreement against the report should be offered to Huaxia Ceram within 15days after the date of receiving the report.