



PRODUCT DATA SHEET

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ELASTOMERIC JOINT SEALANTS

SikaBond® Construction Adhesive

ONE-PART, ADVANCED POLYURETHANE, ELASTOMERIC ADHESIVE

Description	SikaBond® Construction Adhesive is a one-component, durable and flexible exterior polyurethane adhesive/sealant. It has excellent adhesion on all cement-based materials, brick, ceramics, glass, metals, and wood.																													
Where to Use	<ul style="list-style-type: none">▪ Paver caps, masonry veneer and faux stone▪ Submerged applications (ex. ponds)▪ Mesh mounted tiles▪ Floor moldings and door sills▪ Light weight construction materials▪ Wood or metal window and door frames																													
Advantages	<ul style="list-style-type: none">▪ Excellent adhesion on all cement-based materials, brick, ceramics, glass, metals, and wood▪ Fast cure rate▪ Waterproof and water immersible after cure▪ Good weathering resistance▪ Non-corrosive▪ Can be painted over with water, oil, and rubber-based paints. (Preliminary tests recommended)▪ High durability and flexible▪ Can be used to seal gaps▪ ANSI/NSF Standard 61 approved for contact with potable water																													
	<div><div>Technical Data</div><table><tr><td>Packaging</td><td>300 mL cartridges: 12/case and 858 mL cartridges: 6/case (moisture-proof composite cartridges)</td></tr><tr><td>Colour</td><td>Grey</td></tr><tr><td>Coverage</td><td>300 mL cartridge yields 3.72 lin m (12 lin ft) of 12.7 mm (1/2 in) x 6.35 mm (1/4 in) joint. 858 mL cartridge yields 10.7 lin m (35 lin ft) of 12.7 mm (1/2 in) x 6.35 mm (1/4 in) joint.</td></tr><tr><td>Shelf Life and Storage Conditions</td><td>12 months in original, unopened container. Store at temperatures between 4 and 35 °C (40 and 95 °F). Condition material at temperatures between 18 and 24 °C (65 and 75 °F) before using.</td></tr><tr><td>Application Temperature (Ambient air)</td><td>4 to 38 °C (40 to 100 °F)</td></tr><tr><td colspan="2">Properties at 23 °C (73 °F) and 50 % R.H.</td></tr><tr><td>Tensile Strength ASTM D412</td><td>1.55 MPa (225 psi)</td></tr><tr><td>Elongation at Break ASTM D412</td><td>600 %</td></tr><tr><td>Service Temperature</td><td>-40 to 77 °C (-40 - 170 °F)</td></tr><tr><td>Curing Time</td><td>5 to 7 days</td></tr><tr><td>Skin Time TT-S-00230C</td><td>2 hours (depends on temperature and humidity)</td></tr><tr><td>Weathering Resistance</td><td>Excellent</td></tr><tr><td>VOC Content</td><td>33 g/L</td></tr><tr><td>Chemical Resistance</td><td>Good resistance to water, diluted acids, and diluted alkalines. Consult Sika Canada for specific data.</td></tr></table><p><i>Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.</i></p></div>		Packaging	300 mL cartridges: 12/case and 858 mL cartridges: 6/case (moisture-proof composite cartridges)	Colour	Grey	Coverage	300 mL cartridge yields 3.72 lin m (12 lin ft) of 12.7 mm (1/2 in) x 6.35 mm (1/4 in) joint. 858 mL cartridge yields 10.7 lin m (35 lin ft) of 12.7 mm (1/2 in) x 6.35 mm (1/4 in) joint.	Shelf Life and Storage Conditions	12 months in original, unopened container. Store at temperatures between 4 and 35 °C (40 and 95 °F). Condition material at temperatures between 18 and 24 °C (65 and 75 °F) before using.	Application Temperature (Ambient air)	4 to 38 °C (40 to 100 °F)	Properties at 23 °C (73 °F) and 50 % R.H.		Tensile Strength ASTM D412	1.55 MPa (225 psi)	Elongation at Break ASTM D412	600 %	Service Temperature	-40 to 77 °C (-40 - 170 °F)	Curing Time	5 to 7 days	Skin Time TT-S-00230C	2 hours (depends on temperature and humidity)	Weathering Resistance	Excellent	VOC Content	33 g/L	Chemical Resistance	Good resistance to water, diluted acids, and diluted alkalines. Consult Sika Canada for specific data.
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HOW TO USE																														
Surface Preparation	Clean all surfaces. Surface must be sound, clean, dry, frost-free, and free of oil and grease. Curing compound residues and any other foreign matter must be thoroughly removed.																													
Priming	Priming is not usually necessary for non-absorbent materials such as anodized aluminum, steel, glass, ceramics, stoneware and tiles.																													
Application	Recommended application temperatures: 4 to 38 °C (40 to 100 °F). For cold weather application, condition material to 65 to 75 °F (18 to 24 °C) before using. Cut plastic tip of nozzle to desired size and puncture airtight seal at base of tip. Force adhesive onto bonding surface. Use as spread, bead or for spot bonding. Heavier substrates may require additional support during the cure period.																													

Clean Up Clean all tools and equipment with Sika® Urethane Thinner and Cleaner. Once hardened, product can only be removed mechanically. Wash soiled hands and skin thoroughly in hot soapy water or use Sika® Hand Cleaner towels.

- Limitations**
- Allow a minimum of one (1) week cure at standard conditions when using SikaBond® Construction Adhesive, in total water immersion situations.
 - Low temperature and humidity will slow the cure of the product.
 - Avoid exposure to high levels of chlorine. (Maximum level is 5 ppm).
 - Avoid contact with alcohol and other solvent cleaners during cure.
 - Since system is moisture-cured, permit sufficient exposure to air.
 - Can tend to yellow slightly when exposed to ultraviolet rays.
 - Do not use on PVC-based material.
 - Will not bond to polyethylene, polypropylene, and polystyrene.
 - Do not use on tar, bituminous or asphaltic-based surfaces. Not for use in expansion joints.
 - Avoid contact with silicone or high solvent-based sealers/paints.
 - Preliminary tests are recommended prior to using on porous decorative materials such as marble and other natural stones (prevent staining).

Health and Safety Information For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent SAFETY DATA SHEET containing physical, ecological, toxicological and other safety-related data.

KEEP OUT OF REACH OF CHILDREN

The Information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelflife. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

SIKA CANADA INC.

Head Office

601, avenue Delmar
Pointe-Claire, Quebec
H9R 4A9

Other locations

Toronto
Edmonton
Vancouver

1-800-933-SIKA

www.sika.ca

Certified ISO 9001 (CERT-0102780)
Certified ISO 14001 (CERT-0102791)

