

## 10 YEARS NO-DELAMINATION NO-EDGE UNRAVEL LIMITED WARRANTY

Venture Carpets Inc. warrants that this carpet will not delaminate (i.e. the secondary backing will not separate from the carpet), or edge unravel during the useful life of the carpet, provided that the carpet is properly installed and maintained indoors according to Venture Carpets' installation and maintenance recommendations (see general warranty details below).

This warranty excludes carpet installed on stairs, water damage, willful damage including burns, tears and cuts, and abuse. In addition, the effects of improper installation and maintenance are also excluded from this warranty. This warranty is void in areas where seams are not properly sealed at installation. This warranty covers lamination of the carpet itself, as distinct from the adhesion of the carpet to the flooring substrate.

If after inspection and/or testing of the carpet, Venture Carpets determines that the carpet has delaminated, and that all warranty conditions have been met, Venture Carpets will compensate the owner on a pro rata basis for: (1) the original material cost of the carpet for the area directly affected, and (2) a reasonable installation allowance.

### General Warranty Details

#### • Warranty Coverage

Venture Carpets Inc. will repair or replace the portion of the carpet that does not perform according to our warranties. After a site inspection is performed by a Venture's represent, if all warranty conditions have been met, Venture Carpets Inc. will compensate the owner pro rata for the original cost of the carpet for the directly affected area and a reasonable installation allowance. Venture will allowed reasonable re-ins-tallation costs. Any charges for carpet disposal, new padding or moving furniture, equipment, etc. are the responsibility of the owner.

#### • Installation

The carpet must be installed by either the direct glue method, or installed over an appropriate commercial grade cushion (maximum thickness: 3/8 inch, minimum density: 14 pounds per cubic foot). The carpet must be installed in accordance with the Carpet & Rug Institute standard CRI-104. Seam sealing is mandatory on all installations. Power stretching is mandatory on all stretch-in installations.

#### Installation Recommendations:

<https://www.venturecarpets.com/en/installation-recommendations>  
<http://cri104.info/>

#### Relative Humidity (RH)

Concrete: New concrete should be fully cured and sealed. Humidity must not exceed 65% (Hygrometer Test). Old concrete should be smooth and level. Resealing is recommended if chemicals have been used to remove a previous finish or where dusting is evident.

#### Maintenance

The carpet must be maintained and cleaned in accordance with Venture Carpets' recommendations as outlined in "How to Maintain Your Commercial Carpet" by Venture Carpets Inc. Do not over-wet the carpet when cleaning. Allow carpet to dry thoroughly before exposing to traffic. When cleaning spots never pour solvents directly on the carpet, apply to a cloth and blot carefully.



700 120e Rue,  
Saint-Georges, QC G5Y 6R6  
418 227-5955  
[www.venturecarpets.com](http://www.venturecarpets.com)

**Maintenance Recommendations:**

[Click here to see Venture maintenance recommendations guide](#)

- This warranty is prorated based upon a typical useful life of 10 years and is non-trans-ferable. It excludes the effects of improper installation, maintenance and willful damage.
- The consumer shall reasonably cooperate with Venture Carpets Inc. in its efforts to honor and perform its obligations under this warranty.



**Venture**

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