



926 Vinyl Flooring Adhesive

Product Specification

1. PROPRIETARY PRODUCT/MANUFACTURER

1.1. **Proprietary Product:** #926 Vinyl Flooring Adhesive is formulated specifically for the installation of Homogeneous (HO) Tile.

1.2. **Manufacturer:**

Tarkett North America Phone (800) 899-8916
30000 Aurora Rd.
Solon, Ohio 44139
Web: www.tarkettna.com
E-mail: info@tarkett.com

1.3. **Proprietary Product Description**

- Tarkett #926 is a solvent-free adhesive formulated for the installation of HO Tile and Luxury Vinyl Plank & Tile.
- High strength adhesive made for installations over porous and non-porous substrates.
- Contains no hazardous or carcinogenic ingredients as defined by OSHA chemicals and meets all federal, state and local air quality regulations.
- CRI Green Label Plus Certified.
- Contributes to LEED Certification (E.Q. 4.1: Low-Emitting Materials: Adhesives and Sealants).
- **SCAQMD Rule 1168** – VOC compliant
- This product is not Photochemically Reactive as defined by California Rules 102 and 443.

1.4. **Sustainability**

- Green Label Plus Certified

2. PRODUCT PERFORMANCE and TECHNICAL DATA:

- Base – Acrylic Polymer
- Color – Off-White
- Consistency – Paste
- Open Time – allow adhesive to build body while still transferring to finger, will depend on site conditions
- Working Time – See section 4.2 of Installation instructions
- Shelf Life – 12 months at 65°F (18°C) to 85°F (30°C) and when stored in unopened, original container in a dry area.
- Freeze/thaw – up to 5 cycles at 20°F (-7°C)

2.1. **Application:**

- Porous and Non-Porous
- Concrete and Underlayment Grade Plywood
- Do not install Tarkett Flooring over expansion joints, or other moving joints in the substrate.
- Coverage:
 - **Porous and Non-Porous** – 1/32x1/16x1/32 U-notch trowel – 250-300 sq. ft. per gallon

3. AVAILABILITY and COST

For availability and cost contact authorized Tarkett distributors nationwide.

4. INSTALLATION

4.1. **General Installation Requirements:**

- Tarkett flooring and adhesives must be site conditioned at room temperature for a minimum of 48 hours prior to, during, and after installation.
- The interior air temperature must be maintained by operational HVAC between 65°F (18.3°C) and 85°F (29.4°C) with a relative humidity between 40% and 60%. Substrate should be a minimum of 5°F higher than the dew point temperature.
- We strongly recommend the permanent HVAC system be fully operating. NOTE: If a system other than the permanent HVAC source is utilized, it must provide proper control of both temperature and humidity to recommended or specific levels for the appropriate time duration as stated above.
- Surfaces and substrates shall be smooth, flat, permanently dry, clean and free of all foreign material such as dust, paint, grease, oils, and solvents, curing and hardening compounds, sealers, asphalt, and old adhesive residue.
- Moisture Testing:
 - ASTM F1869 – not to exceed 7 lbs
 - ASTM F2170 – not to exceed 85 %
- The pH of concrete must be between 7 – 9.
- Do not install on exterior surfaces subject to weather.

4.2. **Installation Instructions**

- Refer to adhesive label for full installation instructions.
- **For Porous substrates:** Trowel the adhesive onto the substrate and allow it to dry until the adhesive begins to develop body while still allowing transfer to the finger. The time required will depend on jobsite conditions. Install the product into the wet adhesive. Within 45 minutes after product is installed, the floor must be rolled with a 100 lbs., three-section roller in both directions. Use a small hand roller in areas that cannot be reached.

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- **For Non-Porous substrates:** Trowel the adhesive onto the substrate and allow it to dry until the adhesive begins to develop body while still allowing transfer to the finger. The time required will depend on jobsite conditions. The flooring must be installed before the adhesive dries. Once the flooring is installed, it must be rolled immediately with a 100 lbs., three-section roller. Use a small hand roller in areas that cannot be reached.
- Adhesive transfer to the flooring is critical for a successful installation.
- Wait a minimum of 24 hours before heat welding.

4.3. Cleanup

- Use a clean white cloth dampened with water to remove wet adhesive from floor covering and tools.
- Dried adhesive may require the use of denatured alcohol applied to a clean white cloth (Follow manufacturer's precautions when using denatured alcohol).

4.4. Traffic:

- Restrict all traffic for 24 hours after installation.
- No heavy traffic, rolling loads or furniture placement for 72 hours after installation.
- Wait 72 hours after installation before performing initial cleaning

5. TECHNICAL SERVICES

Visit us on the web at www.tarkettna.com
Contact Technical Support at (800) 899-8916 or E-mail:
Resilient.TechnicalSupport@Tarkett.com

6. LIMITED WARRANTY

Adhesive warranty is a "system warranty" covered under the product that is recommended to be installed in conjunction with this adhesive. Refer to Tarkett limited warranty for complete details.

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