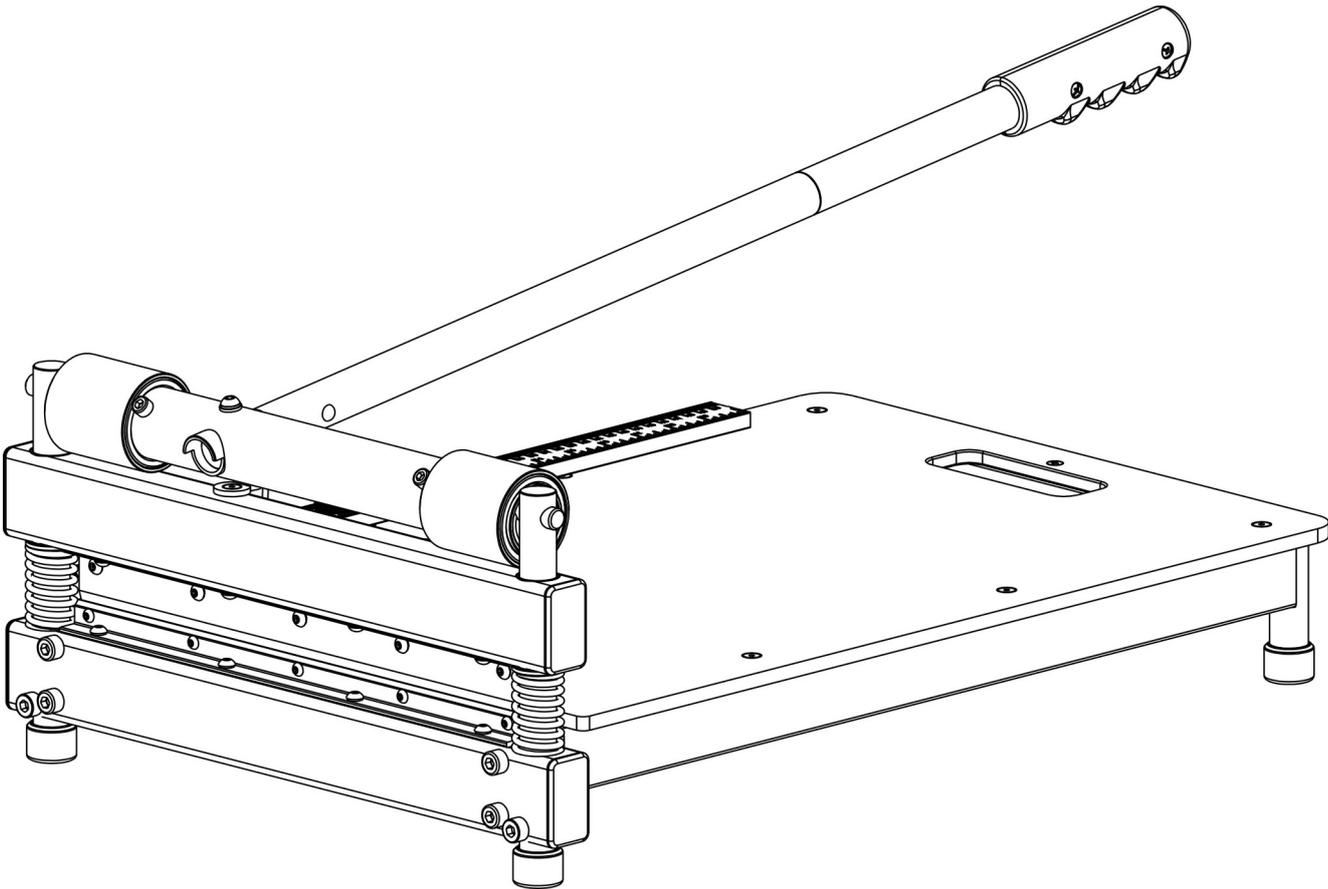


D-CUT[®]

OPERATION MANUAL

Flooring Cutter DP-340



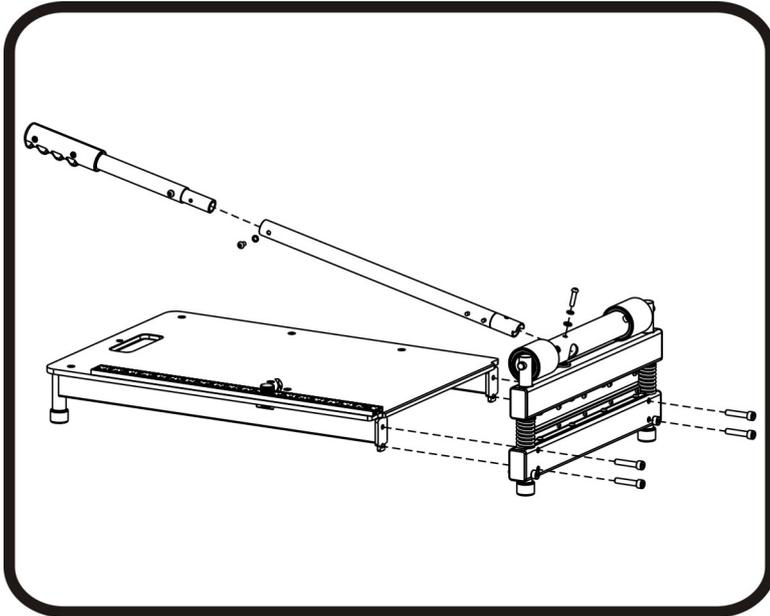


WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY! USING THIS MACHINE WITH RESPECT AND CAUTION WILL CONSIDERABLY LESSEN THE POSSIBILITY OF PERSONAL INJURY.

SAFETY RULES FOR THE FLOORING CUTTER

READ AND UNDERSTAND THIS INSTRUCTION MANUAL BEFORE OPERATING THEMULTI-FLOORING CUTTERS.

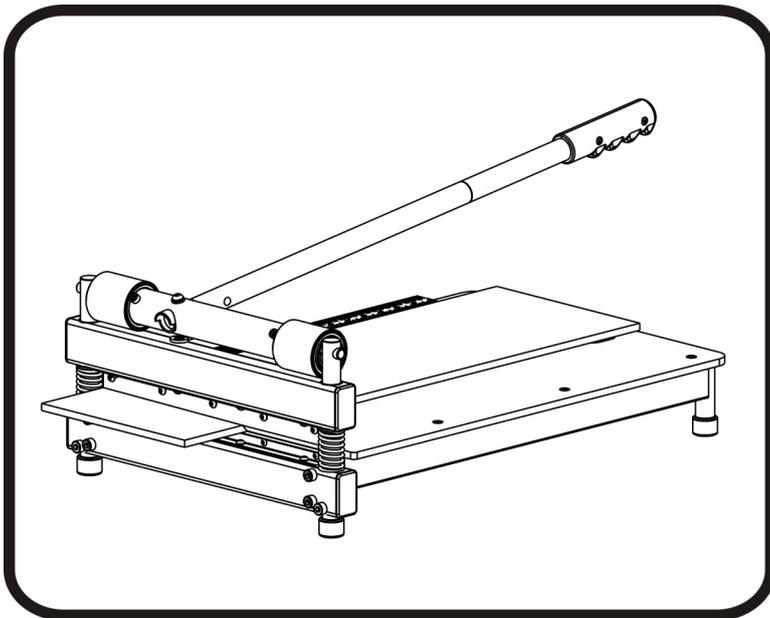
1. If you are not thoroughly familiar with the operation of Multi-flooring Cutter, obtain advice from a qualified instructor or call 630-916-9100 USA
2. Stay alert. Do not operate while under the influence of drugs, alcohol, or medication.
3. Always wear safety approved eye protection with side shields(ANSI Z87.1)
4. Keep work area free of debris.
5. Keep children and unauthorized persons away from the Multi-flooring Cutter and work area.
6. Make sure tool is secure. Operate only on a firm substrate or solid stand.
7. Use the right tool. Do not force the Multi-flooring Cutter or use it for a job for which it was not designed for. Use it only on approved materials.
8. Keep the blade sharp. A dull blade will not perform properly.
9. Always keep hands away from the sharp edge of the blade while operating or carrying the cutter.
10. Do not alter or misuse this tool. The Multi-flooring Cutter is precision built; modifications not specified in this manual may result in a dangerous and unsafe environment.
11. Maintain the Multi-flooring Cutter with care. Keep Blade sharp and clean. Follow instructions for changing accessories.
12. Use only recommended accessories. The use of improper accessories may be hazardous and cause injuries.
13. Never leave the Multi-flooring Cutter unattended. Secure the handle with the lock device when not in use.



Assembly

Assemble the table and handle to the cutter base with provided screws and bolts as shown.

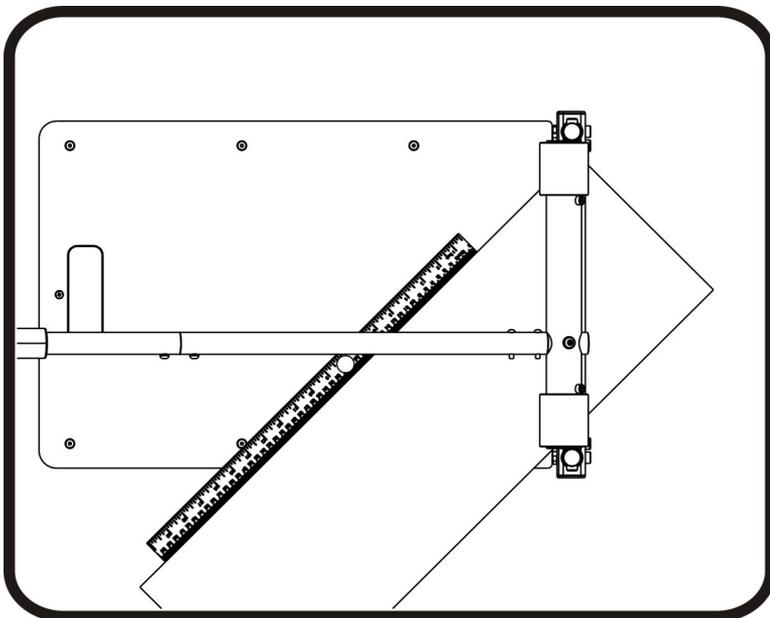
Warning: Do not put your fingers against the sharp edge of the blade at any time.



Straight Cut

Insert material between the cutting blade and the base, flush it with the guide bar as shown and hold the material then push handle down to complete a cut.

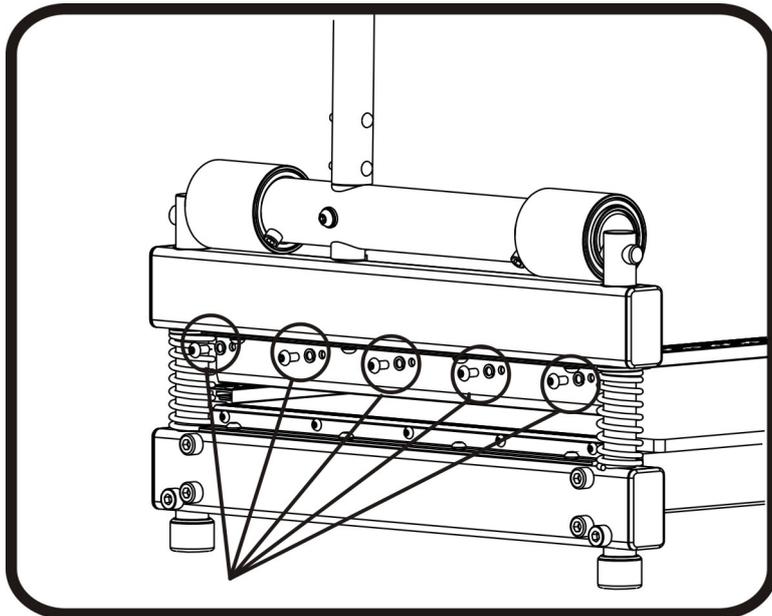
Warning: Maintain control of the handle. Do not allow handle to slam back after making a cut.



45° Cut

Adjust the angle attachment to 45°. Insert material between the cutting blade and the base, against the angle attachment as shown, then push the handle down to complete a cut.

Warning: Maintain control of the handle. Do not allow handle to slam back after making a cut.

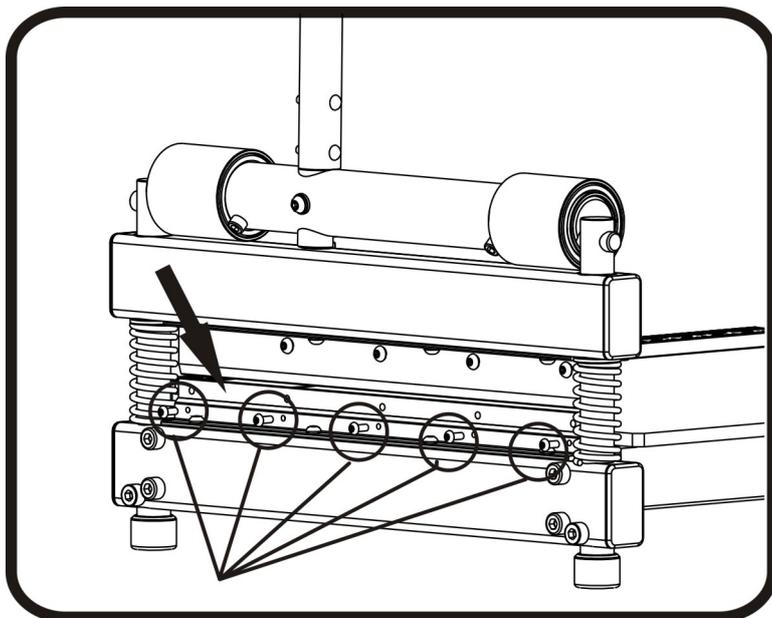


Changing the Blade

Use the provided Allan wrench to remove the five screws, then hold the blade by each end and carefully move the blade out of blade holder.

Note: the flat side of the blade should face the table.

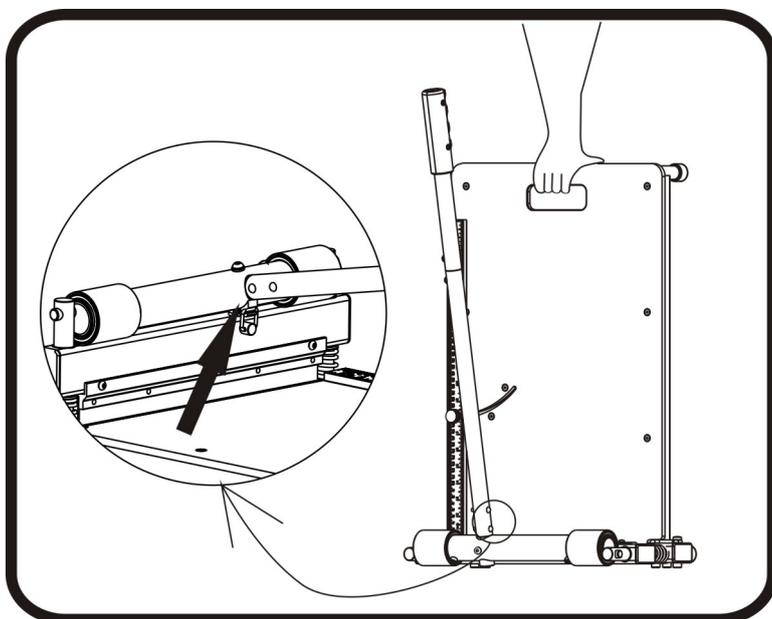
Warning: Do not put your fingers against the sharp edge of the blade at any time.



Changing the Nylon Bar

Use the provided Allan wrench to remove the five screws, then hold the nylon bar and carefully move it out of nylon bar holder.

Warning: Do not put your fingers against the sharp edge of the blade at any time.

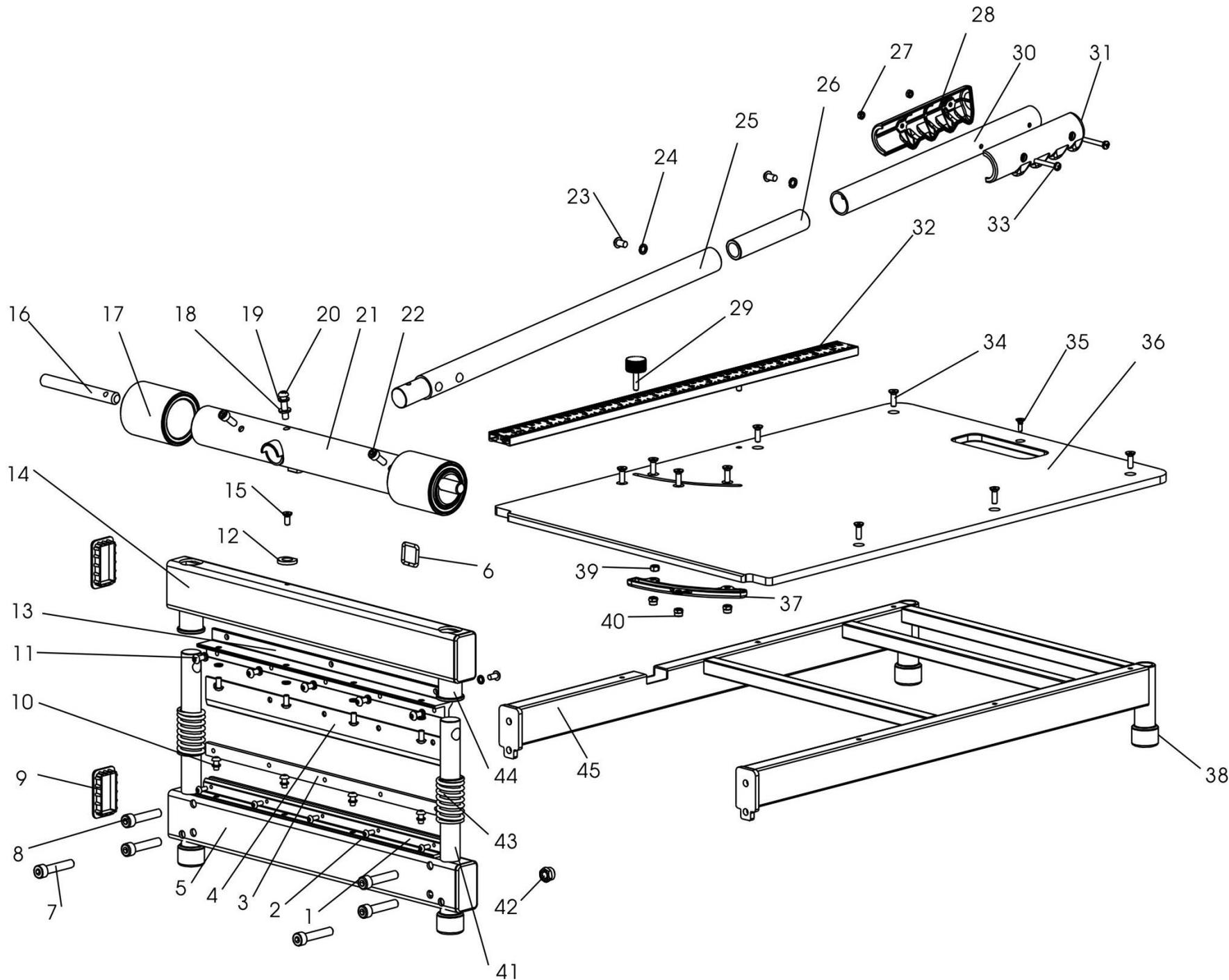


Transport

Hook up the lock ring as shown to the hook on the eccentric cam and carry the cutter as shown.



PARTS LIST





PARTS LIST

	Parts	Q'ty		Parts	Q'ty
1	Nylon Bar Holder	1	24	Washer $\Phi 6$	2
2	Screw M4 \times 10	5	25	Handle A	1
3	Nylon Bar	1	26	Handle Connector	1
4	Blade	1	27	Nut M4	2
5	Main Base	1	28	Right ABS Handle	1
6	Hook	1	29	Knurled Screw M8	1
7	Bolt M8 \times 40	2	30	Handle B	1
8	Screw M840	4	31	Left ABS Handle	1
9	End Cap	4	32	Guide Bar	1
10	Spring Washer $\Phi 5$	16	33	Screw M4 \times 31	2
11	Screw M5 \times 10	16	34	SCREWS M5 \times 16	9
12	Stopper	1	35	Screw ST4.2 \times 13	1
13	Blade Holder	1	36	Working Table	1
14	Blade Holder Base	1	37	Angel Rail	1
15	Screw M5 \times 12	1	38	Rubber Feet	4
16	Shaft	2	39	Nut M5	1
17	Nylon Wheel	2	40	Locker Nut M5	3
18	Washer 6	1	41	God	2
19	Spring Washer $\Phi 6$	1	42	Nut M8	2
20	Screw M6 \times 25	1	43	Spring	2
21	Eccentric Cam	1	44	God Sleeve	2
22	Screw M6 \times 16	2	45	Welding Frame	1
23	Screw M6 \times 10	2			