# ROBERTS™

# 7500

SUPERIOR

## Vinyl Seam Sealer
### *For Sheet Flooring*

### 1. PRODUCT NAME
ROBERTS® 7500 Vinyl Seam Sealer

### 2. MANUFACTURER

**Roberts Company Canada, Ltd.**
34 Hansen Road South
Brampton, ON  L6W 3H4
(866) 435-8665 / (905) 791-4444

### 3. DESCRIPTION
ROBERTS 7500 Vinyl Seam Sealer is a strong and durable adhesive designed to seal seams in both residential and commercial vinyl sheet flooring projects. It is a non-flammable, solvent-free vinyl seam sealer that saves time and costs, compared to the traditional heat welding method for commercial vinyl applications.

**Features and Benefits**
- Designed to economically seal seams in vinyl sheet flooring
- Develops a durable bond and can be walked on within 2 hours
- Provides a clean, continuous seam; reducing dirt collection
- Simple one-part application with quick, easy clean up
- Enviro-friendly – solvent-free and LEED® compliant; VOC: < 23 g/L, SCAQMD Rule 1168

**Uses**
For the interior use only. Used to seal seams for  linoleum, vinyl-backed, felt-backed, heterogeneous and inlaid, light commercial glass-backed and residential felt-backed sheet goods.

**Coverage**
1/8" bead, approximately 144 lineal feet per 8 oz bottle.

**Limitations**
- For interior installations only.
- Not recommended for health care installations where an aseptic environment is necessary. Heat-welded seams are recommended for those types of applications.
- Materials and area temperature must be between 18-35°C/65-95°F with a maximum RH of 65% for 48 hours before and during installation as well as for 72 hours afterward.
- Ensure adequate ventilation during flooring installation.
- Refer to SDS, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

### 4. TECHNICAL DATA

| | |
|---|---|
| **Product Type:** | Water-Based Resin |
| **Color:** | White |
| **Odor:** | Very mild, non-offensive |
| **Working Time:** | Up to 15 minutes |
| **VOC:** | < 23 g/L |
| **pH:** | Must not exceed 5.5 |
| **Shelf Life:** | 1 year in unopened container |
| **Storage:** | Protect from freezing |

### 5. INSTRUCTIONS

**Installation**
Prepare flooring according to manufacturer's instructions. Apply a bead approximately 1/8" along the entire edge of the sheet vinyl. Apply only to one side at a time to be seamed. Push in the edges of the sheet vinyl together while the adhesive still has tack. Wipe any excess product with a warm wet cloth. Roll the seam with a hand roller. Any dried sealer may be removed with mineral spirits. Can be walked on in 2 hours, for best results protect the work area for 6 hours, to allow the seam to fully cure.

**Curing**
Up to 6 hours. High temperature and low humidity will cause the adhesive to cure faster.

**Clean-up**
*Fresh adhesive* – Use warm soapy water while wet.

*Dried adhesive* – use mineral spirits sparingly with a clean, white cotton cloth. DO NOT POUR DIRECTLY ONTO FLOORING.

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## 6. AVAILABILITY

**Packaging**

| | | |
|---|---|---|
| 236 mL / 8 ounce Plastic Bottle | 7500RB250 | 075378750086 |

## 7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

## 8. MAINTENANCE

Not applicable.

## 9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (905) 791-4444 or visit robertsconsolidated.com.

## 10. FILING SYSTEM

Division 9