

1938

SPECIALTY

BUBBLE REPAIR

Carpet & Vinyl Repair Adhesive

1. PRODUCT NAME

ROBERTS® 1938 BUBBLE REPAIR Adhesive

2. MANUFACTURER

Roberts Company Canada, Ltd.
34 Hansen Road South
Brampton, ON L6W 3H4
(866) 435-8665 / (905) 791-4444

3. DESCRIPTION

ROBERTS 1938 adhesive is a premium-grade adhesive developed to be used as a tool to repair bubbles or buckles within carpet and felt-backed vinyl flooring. It provides a fast, easy and inexpensive way to repair carpet and vinyl bubbles. This cartridge has a special thin tip to allow this fast tacking, non-yellowing adhesive to be injected through most carpet and/or vinyl by making a small incision.

Features and Benefits

- Perfect solution for quick repairs
- High tack and fast grab
- Designed for use with a standard cartridge gun for fast and easy installation
- Enviro-Friendly – solvent-free and LEED® compliant; VOC < 1 g/L,
- Non-flammable. NFPA Class A and UBC Class 1 fire resistance ratings (ASTM E84)
- GoldGuard® antimicrobial product protection

Uses

A repair tool for interior installations of carpet and felt-backed vinyl flooring. Carpet Backings – Polypropylene (ActionBac®), woven, Axminster, Wilton, hot melt, unitary, needle-punch (non-woven/needle-bond), urethane foam (Enhancer™), polyurethane laminate (LifeSpan®), sponge-rubber, jute, and latex-foam. Use with a standard cartridge gun.

Limitations

- Do not use this adhesive with solid vinyl or vinyl-backed products.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	SBR Latex
Colour:	Beige
Odour:	Very mild, non-offensive
Open Time:	Up to 20 minutes
Working Time:	Up to 40 minutes
VOC:	< 1 g/L
PH:	Not to exceed 10
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing

5. INSTRUCTIONS

Application

This product is ready to use with a standard cartridge gun. Materials and temperature must be between 65-95°F with a maximum of RH 65% for 48 hours before, during and after the installation, as well as 72 hours afterward. Large temperature and humidity increases or decreases affect the flooring and the performance of the installation.

For Carpet – Make a small incision (1/2" or less) between tufted carpet rows, on one side of the bubble. Inject the needle nose and apply adhesive towards the bubble. Be sure to disengage the caulking gun before pulling the nose out. Wipe any excess adhesive with a clean, white towel. Roll repair with smooth roller to move the adhesive throughout the bubble. Using pliers, carefully pull carpet backing in and out of adhesive to develop tack. Allow to dry. Roll adhesive toward the bubble, making sure there is proper transfer of adhesive.

For Vinyl – Select a spot to make a small incision on one side of the bubble. Place a piece of masking tape over the area to be cut. Make a very small incision 1/4" or less, through the tape and vinyl. Inject the needle nose and apply adhesive towards the bubble. Be sure to disengage the caulking gun before pulling the nose out. Wipe any excess adhesive with a clean, white towel. Allow to dry. Roll adhesive towards the bubble, making sure there is proper transfer of adhesive.

Note: It may be necessary to apply something weighted on top of the repaired area to make it lay flat, until adhesive has fully cured, or within 24 hours.



Clean-up

Fresh adhesive – wipe excess adhesive immediately with a clean, white, cotton towel or cloth and/or use warm, soapy water.

Dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth.
DO NOT POUR CLEANER DIRECTLY ONTO FLOORING.

6. AVAILABILITY

Packaging

310 mL / 10.5 ounce Cartridge	1938RB310	075378193869
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7. WARRANTY

1-Year Direct Bond

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (905) 791-4444 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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11181