ArmstrongFlooring

Tools for Successful Installation

Reduce essential turnaround time and costs with a simplified adhesive portfolio that has been specially curated and tested to deliver a high-performing, successful installation with ease. Let us be your sole solutions provider.

As bonus assurance for using one of our recommended adhesives, you'll enjoy an added warranty covering the adhesive bond for the length of the flooring product limited warranty.

LVT Adhesives



S-315 Roll Strong™ Adhesive

- High moisture guarantee up to 95% RH
- One coat, rolled on application
- Normal traffic and rolling loads are allowed on the floor immediately after installation
- Suitable for heavy rolling load traffic



S-995 Flooring Adhesive

- High moisture guarantee up to 95% RH
- Creates a strong, permanent bond
- Suitable for heavy rolling load traffic





S-319 Roll Strong™ Adhesive

- High moisture guarantee up to 99% RH
- One coat, rolled on application
- Normal traffic and rolling loads are allowed on the floor immediately after installation
- Suitable for heavy rolling load traffic



S-1000 Flooring Adhesive

- High moisture guarantee up to 100% RH
- Simple one-part system (modified urethane)



- Fast-curing formula with strong, early grab
- Suitable for heavy rolling load traffic

	S-315	S-319	S-995	S-1000
Open Time	Dry to touch	LVT: Dry to touch	Dry to touch	10 minutes
Working Time	Up to 4 hours	Up to 8 hours	2 hours	Up to 45 minutes
Spread Rate	350–400 sq. ft./gal.	300–400 sq. ft./gal.	220-260 sq. ft./gal.	220-260 sq. ft./gal.
Application	3/8 in. nap roller	Rolled	U-Notch Trowel: 1/32 in. deep x 1/16 in. wide x 1/32 in. apart	U-Notch Trowel: 1/32 in. deep x 1/16 in. wide x 1/32 in. apart
RH Limit	95% RH	99% RH	95% RH	100% RH
PH Limit	4-6 pH	12 pH	8-10 pH	5-14 pH

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Sheet Adhesives



S-995 Flooring Adhesive

- High moisture guarantee up to 95% RH
- Creates a strong, permanent bond
- 10 year underbed warranty
- Heavy rolling loads



S-580 Flash Cove Adhesive

■ Pressure sensitive adhesive with unlimited working time



S-761 Seam Adhesive

- Quick and easy seaming method
- **■** Excellent seam integrity



S-762 Weld Rod Coating Pen

- Easy-to-use seam top coat with excellent adhesion
- Provides durable, chemical resistant topical protection to heat welded seams
- For heat welded commercial sheet seams

VCT & BBT Adhesives



S-515 Flooring Adhesive

- High moisture guarantee up to 95% RH
- Can also be used over cutback adhesive residue
- Dries clear to easily see chalk lines
- For use with VCT



S-525 Flooring Adhesive

- High moisture guarantee up to 90% RH
- Can also be used over cutback adhesive residue
- For use with BBT & VCT

	S-995	S-580	S-761	S-515	S-525
Open Time	Dry to touch	20–30 minutes	None	Dry to touch, 30 min or more	Dry to touch, 20 min or more
Working Time	2 hours	Unlimited	15 minutes	Up to 24 hours	Up to 24 hours
Spread Rate	220-260 sq. ft./gal.	200–250 sq. ft./half gal.	144 lin. ft./8 oz. bottle (with 1/8 in. bead)	285–335 sq. ft./gal	275-325 sq. ft./gal.
Application	U-Notch Trowel: 1/32 in. deep x 1/16 in. wide x 1/32 in. apart	Brush or Roller	-	U-Notch Trowel: 1/32 in. deep x 1/16 in. wide x 5/64 in. apart	U-Notch Trowel: 1/32 in. deep x 1/16 in. wide x 5/64 in. apart
RH Limit	95% RH	_	_	95% RH	90% RH
PH Limit	8-10 pH	_	_	5-11 pH	5-11 pH